

# SUPPORT PILLARS

—DOWEL HOLE TYPE—

ⓘ Non JIS material definition is listed on P.1351 - 1352

■ Supplied Dowel Pin

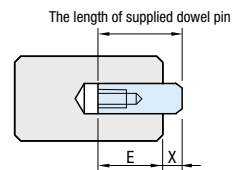
D	Dowel pin
20	MSTH 8-25
25	
30	MSTH10-30
35	
40	
50	MSTH10-35

ⓘ SPLG is attached dowel pin.  
 ⓘ Black oxide on surface of the left tip (opposite side of the dowel hole) may be removed depending on the designated length.

■ S45C  
 ■ Black Oxide

dh7	E	Part Number		L	U/Price	dh7	E	Part Number		L	U/Price
		Type	D					Type	D		
8	15	SPLG	20	40	1~9	10	+0.015 0	SPLG	20	50	Quotation
				60							
				70							
				80							
				90							
				100							
				50							
				60							
				70							
				80							
				90							
				100							
				50							
				60							
				70							
10	20	SPLG	30	80	1~9	10	+0.015 0	SPLG	30	90	Quotation
				100							
				110							
				120							
				130							
				140							
				150							
				50							
				60							
				70							
				80							
				90							
				100							
				110							
				120							
10	20	SPLG	40	130	1~9	10	+0.015 0	SPLG	40	140	Quotation
				150							
				70							
				80							
				90							
				100							
				110							
				120							
				130							
				140							
				150							
				160							
				170							
				180							
				190							
200											

■ Support Pillar —Dowel hole— Example of setting



Part Number	D	The length of supplied dowel pin	E	X
SPLG	20	25	15	10
	25~40	30	20	10
	50	35	20	15

ⓘ The supplied dowel pin is not set when delivering.  
 Please use it combining with the support pillar.

Order Part Number — L  
SPLG35 — 80

Days to Ship Quotation

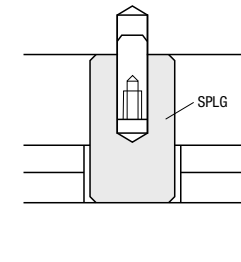
Price Quotation

Alterations Part Number — L(LC) — (LKC · MC...etc.)  
SPLG35 — LC 75 — LKC — MC10

Alterations	Code	Spec.	1Code														
	LC	Changes the full length. LC=1mm increments ⓘ Combining LKC makes designation of 0.01mm increments possible. ⓘ Cut face is not surface-treated.	<table border="1" style="font-size: 8px; border-collapse: collapse;"> <thead> <tr> <th>D</th> <th>LC</th> </tr> </thead> <tbody> <tr><td>20</td><td>40 ≤ LC &lt; 100</td></tr> <tr><td>25</td><td></td></tr> <tr><td>30</td><td>50 &lt; LC &lt; 120</td></tr> <tr><td>35</td><td></td></tr> <tr><td>40</td><td>50 &lt; LC &lt; 150</td></tr> <tr><td>50</td><td>70 &lt; LC &lt; 200</td></tr> </tbody> </table>	D	LC	20	40 ≤ LC < 100	25		30	50 < LC < 120	35		40	50 < LC < 150	50	70 < LC < 200
D	LC																
20	40 ≤ LC < 100																
25																	
30	50 < LC < 120																
35																	
40	50 < LC < 150																
50	70 < LC < 200																
	LKC	Changes L dimension tolerance. $L_{+0.3/-0.2} \rightarrow +0.02$ ⓘ Makes LC alteration in 0.01mm increments possible. ⓘ All pieces are ground together when 8 pieces or less are ordered for LKC. (Although the tolerance of L dimension is as indicated, its dispersion is kept within a 0.01 range.) ⓘ Both ends are not surface-treated	Quotation														
	MC	Adds tapping <table border="1" style="font-size: 8px; border-collapse: collapse;"> <thead> <tr> <th>D</th> <th>Tap M selection</th> </tr> </thead> <tbody> <tr><td>20</td><td>8 · 10</td></tr> <tr><td>25</td><td></td></tr> <tr><td>30</td><td></td></tr> <tr><td>35</td><td>10 · 12</td></tr> <tr><td>40</td><td></td></tr> <tr><td>50</td><td></td></tr> </tbody> </table> ⓘ Available for 50 ≤ L. ⓘ ℓ = M × 2		D	Tap M selection	20	8 · 10	25		30		35	10 · 12	40		50	
D	Tap M selection																
20	8 · 10																
25																	
30																	
35	10 · 12																
40																	
50																	
	KF	Cuts dimension D as the figure, then performs surface treatment (Black Oxide). KF=1mm increments ⓘ $\frac{d}{2} + 1 \leq KF \leq \frac{D}{2} - 1$															
	WKF	Cuts dimension D as the figure, then performs surface treatment (Black Oxide). WKF=1mm increments ⓘ $\frac{d}{2} + 1 \leq WKF \leq \frac{D}{2} - 1$															

⊗ KC · WKC · KF · WKF combination not available.

Example ex Installation and removal become easier due to fixing the support pillar by dowel pin.



Components of Ejector Space