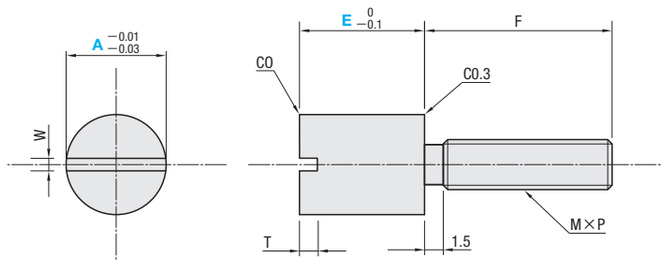
ADJUSTMENT BOLTS FOR RUNNER FLOW RATE

RoHS

RRCB



M S45C H 33 38HRC
S Black Oxide (Fe_3O_4)

F	M×P	W	T	Part Number Type	Part Number A	E	U/Price 1～4
8	M4×0.7	1.2	2	RRCB	6	4	Quotation
						6	
						8	
12	M6×1.0	1.6	2.5		8	6	
						8	
						10	
16	M8×1.25	2	3		10	8	
						10	
						12	

Order — Part Number: RRCB6 — E: 4

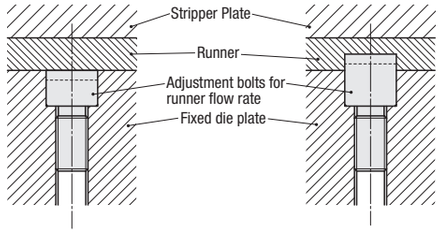
Days to Ship: Quotation

Price: Quotation

Example

■ Characteristics

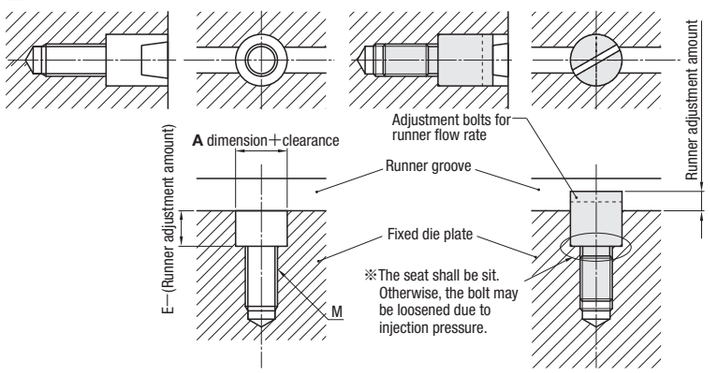
- Can be installed easily with the conventional runner flow rate adjustment pin.
- Runner flow rate can be adjusted with bolt height.
- Both 2-plate and 3-plate can be used.
- Can be installed from either runner side or stripper plate side.
- Set a clearance that creates no burr for installation dimensions of A.
- Designed for runner flow rate adjustment so cannot stop runner completely.
- It is effective to select A dimension wider than the runner width.



Process the installation hole and set a short object of E dimension to prevent resin from entering into it. (RRCB6—4)

Select a long object of E dimension and adjust the runner flow rate. (RRCB6—6)

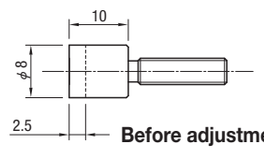
■ How to Mount



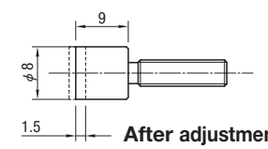
Calculate runner adjustment amount and process the counterbore and tap (M).

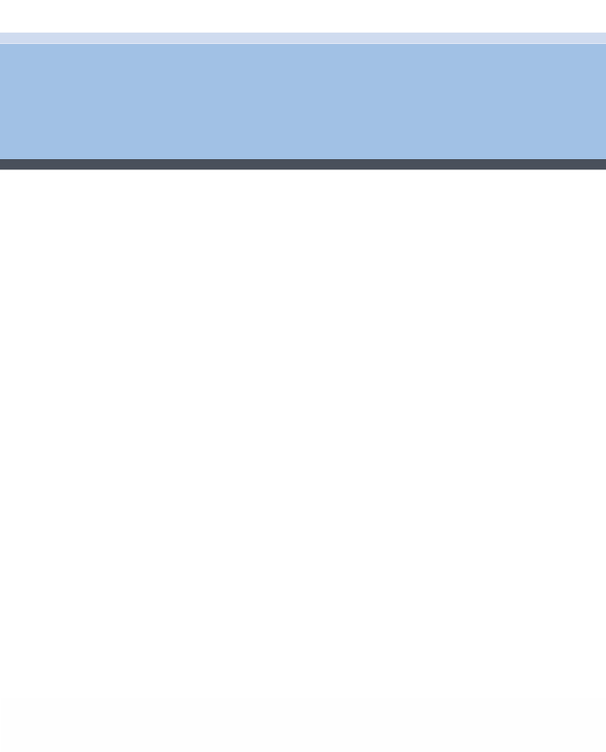
Install the runner flow rate adjusting bolt.

■ How to adjust (Example : RRCB8—10)



Before adjustment



After adjustment

As T dimension is adjusted to be longer, it is possible to adjust it by about 1mm by cutting the bolt head as indicated above.