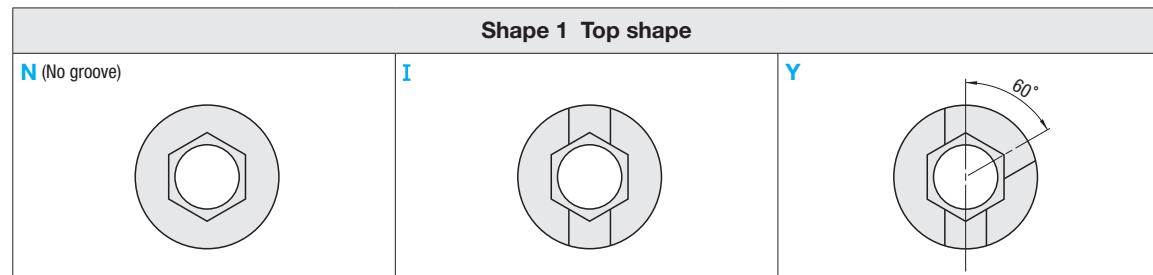
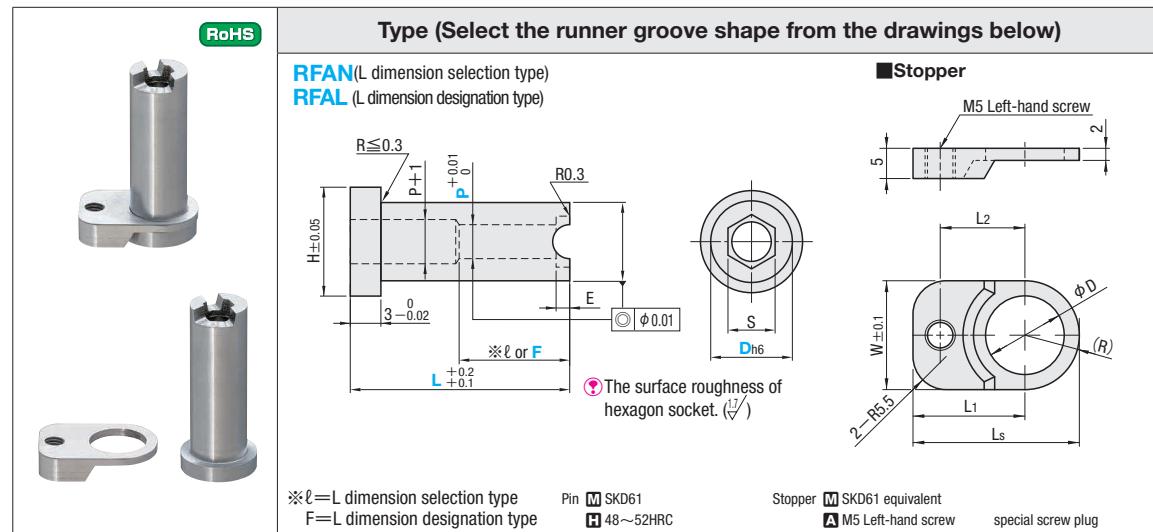


ADJUSTABLE PINS FOR RUNNER FLOW

Non JIS material definition is listed on P.1351 - 1352



Shape 2 Side shape																																																						
Shape A (Trapezoid)	Shape B (Semicircle)	Shape C (Arc+Tangent)																																																				
A dimension selection <table border="1"> <thead> <tr> <th>Applicable D dimension</th> <th>A</th> <th>t</th> <th>GC°</th> </tr> </thead> <tbody> <tr> <td>10・13・16</td> <td>3</td> <td>2.5</td> <td></td> </tr> <tr> <td>13・16</td> <td>4</td> <td>3</td> <td>7</td> </tr> <tr> <td></td> <td>5</td> <td>3.5</td> <td>10</td> </tr> <tr> <td></td> <td>6</td> <td>4</td> <td></td> </tr> </tbody> </table> <p>Available to select the trapezoidal taper angle (GC°). For details, refer to the Alterations column at lower right. Without GC, taper angle is 10°. Not available for D8. When Shape 1 is Y, A5 and A6 are impossible to process for the hexagonal wrench fitness get worse.</p>	Applicable D dimension	A	t	GC°	10・13・16	3	2.5		13・16	4	3	7		5	3.5	10		6	4		B dimension selection <table border="1"> <thead> <tr> <th>Applicable D dimension</th> <th>B</th> </tr> </thead> <tbody> <tr> <td>8・10・13・16</td> <td>1.25</td> </tr> <tr> <td></td> <td>1.5</td> </tr> <tr> <td>10・13・16</td> <td>1.75</td> </tr> <tr> <td></td> <td>2</td> </tr> <tr> <td>13・16</td> <td>2.25</td> </tr> <tr> <td></td> <td>2.5</td> </tr> <tr> <td>16</td> <td>3</td> </tr> <tr> <td></td> <td>3.5</td> </tr> <tr> <td>16</td> <td>4</td> </tr> </tbody> </table> <p>When Shape 1 is Y, B3~B4 are impossible to process for the hexagonal wrench fitness get worse.</p>	Applicable D dimension	B	8・10・13・16	1.25		1.5	10・13・16	1.75		2	13・16	2.25		2.5	16	3		3.5	16	4	C dimension selection <table border="1"> <thead> <tr> <th>Applicable D dimension</th> <th>C</th> </tr> </thead> <tbody> <tr> <td>8・10・13・16</td> <td>2</td> </tr> <tr> <td>10・13・16</td> <td>2.5</td> </tr> <tr> <td>13・16</td> <td>3</td> </tr> <tr> <td></td> <td>3.5</td> </tr> <tr> <td>16</td> <td>4</td> </tr> </tbody> </table> <p>When Shape 1 is Y, C3.5 and C4 are impossible to process for the hexagonal wrench fitness get worse.</p>	Applicable D dimension	C	8・10・13・16	2	10・13・16	2.5	13・16	3		3.5	16	4
Applicable D dimension	A	t	GC°																																																			
10・13・16	3	2.5																																																				
13・16	4	3	7																																																			
	5	3.5	10																																																			
	6	4																																																				
Applicable D dimension	B																																																					
8・10・13・16	1.25																																																					
	1.5																																																					
10・13・16	1.75																																																					
	2																																																					
13・16	2.25																																																					
	2.5																																																					
16	3																																																					
	3.5																																																					
16	4																																																					
Applicable D dimension	C																																																					
8・10・13・16	2																																																					
10・13・16	2.5																																																					
13・16	3																																																					
	3.5																																																					
16	4																																																					

L dimension selection • L dimension designation type

W	Ls	L1	L2	H	E	S	Part Number	Shape1	Shape2			L	ℓ or F	P		
									Type	D	A	B				
13	22	15.5	11	12.5		4		RFAN (L dimension selection) RFAL (L dimension designation)	8		1	1.25	2	RFAN L dimension selection type 20 25 30 35 40 50	12	3
15	24	16.5	12	14.5		5			10	3	1	1.25	2		RFAL L dimension designation type 0.1mm increments 15.0~50.0	
18	27.5	18.5	14	17.5	4	6			13	3	1	1.25	2	RFAN L dimension selection type 20 25 30 35 40 50 60	14	5
21	30	19.5	15	20.5	5	10			16	4	1	1.25	2		RFAN L dimension selection type 25 30 35 40 50 60	18
										5	2.5	2.25	3			
										6	3.5	3	4	RFAL L dimension designation type 0.1mm increments 20.0~60.0	20	8
										7	4	2.25	3.5			
										8	3.5	3	4	RFAN L dimension selection type 30 35 40 50 60	20	12~30
										9	2.5	2.25	3.5			

When Shape 1 is Y, A5 6・B3 4・C3.5 are impossible to process.

When Shape 1 is N, no need to designate Shape 2.



Order

Part Number — Shape1 — Shape2 — L — F — P

RFAN13 — I — C2.5 — 30 — P5

RFAL13 — I — C2.5 — 31.2 — F20 — P6



Days to Ship

Quotation



Price

Quotation



Alterations

Part Number — Shape1 — Shape2 — L(LC) — F — P — (LKC・GC・EQ・SL・EC)

RFAN13 — I — C2.5 — LC28.01 — P5 — LKC

RFAL13 — I — A4 — 31.2 — F20 — P6 — GC7



Alterations

Code

Spec.

1Code



LC

Full length alteration
0.1mm increments
When combined with LKC, LC=0.01mm increments possible.
When L dimension designation, LC becomes shorter by (L-LC). LC \geq N+1



LKC

Changes L dimension tolerance L $^{+0.2}_{-0.1}$... L $^{0}_{-0.02}$
When L dimension designation, L dimension designation in 0.01mm increments possible.



GC

Shape2 | A shape taper angle (GC°) change
GC selection 10° 7°
Designation method 10° ... GC10 7° ... GC7
Not available for D8



SL

Processing on the sprue lock
Designation method SL-G1
G=1° increments 0 \leq G \leq 5
P 3.5
4 4.6
5 5.8
6 6.8
8 9
10 10
5 5



EC

Changes the groove depth E dimension of hexagonal wrench.
D EC dimension selection
8 10 4・5
13 3・5
16 3・4

Components
of Runner
Electrodes