S50C
6F2G
上下2面サーフェイス

GROUND PLATES FOR WEDM

ワイヤーカット用プレート(上下2面研磨)

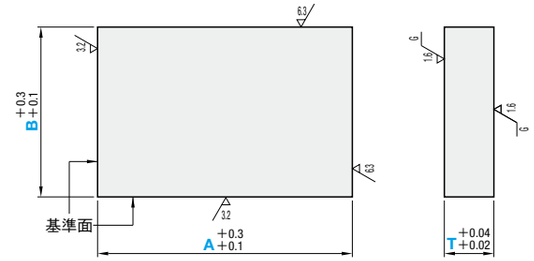
ー標準タイプ・板厚(T)0.01mm指定タイプー

■精度基準
- 基準面直角度 100mmに対し0.015以下
- 板厚平行度 100mmに対し0.008以下
- 平面度

(板厚T)	T5.00～10.00	T10.01～20.00	T20.01～40.00	T40.01～50.00
100mmに対し	0.02	0.015	0.01	0.008

RoHS

S50CWP (標準タイプ)
T－S50CWP (板厚(T)0.01mm指定タイプ)



- 全周面取り C0.1～C0.3

M 材質 S50C(生材)

Order 注文例

型 式	A	B	T
S50CWP	100	100	25
T－S50CWP	250	250	20.01

Delivery 出荷日

3 日目出荷

Price 価格

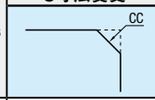
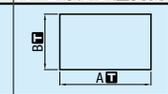
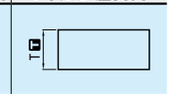
■数量スライド価格 (1円未満切り捨て) P.47

数量区分	標準対応			個別対応 大口
数 量	1～4	5～9	10～19	20～
値引率	基準単価	5%	10%	お見積り

表示数量超えはWOSにてご確認ください。

Alterations 追加工

型 式	A	B	T	(CC・AB・TK)
T－S50CWP	250	250	20.01	CC0.5

Alterations	標準・板厚(T)0.01mm指定タイプに適用		
	C寸法変更	A・B寸法公差変更	T寸法公差変更
			
Code	CC	AB	TK
Spec.	全周の面取り寸法を変更します。 CC0 (面取りなし) CC0.5 (C0.5) CC1 (C1)	A・B寸法の公差を変更します。 Code / A・B公差 AB1 ±0.6 ±0.2 AB2 ±0.3 ±0.1(規格公差) AB3 ±0.1 AB4 −0 −0.2 AB5 −0.1 −0.3	T寸法の公差を変更します。 Code / T公差 TK1 ±0.10 ±0.08 TK2 ±0.03 ±0.02(規格公差) TK3 +0.2 0 TK4 ±0.01 TK5 −0 −0.02
¥/1Code	0	0	0

■S50CWP 標準タイプ ¥基準単価

型 式	A	B \ T	5	6	8	10	13	15	20	25	30	35	40	50
S50CWP	20	20	1,610	1,570	1,540	1,370	1,380	1,390	1,390	1,400	1,400	1,410	1,420	1,440
	40		1,640	1,610	1,580	1,390	1,410	1,420	1,440	1,450	1,470	1,480	1,500	1,530
	60		1,660	1,630	1,600	1,410	1,430	1,440	1,470	1,480	1,500	1,510	1,530	1,560
	80		1,680	1,650	1,620	1,430	1,450	1,460	1,500	1,510	1,530	1,540	1,560	1,590
	100		1,690	1,660	1,630	1,440	1,450	1,470	1,520	1,550	1,580	1,610	1,630	1,690
	125		1,910	1,870	1,830	1,620	1,640	1,650	1,710	1,740	1,770	1,800	1,830	1,890
	150		2,230	2,190	2,140	1,900	1,920	1,940	2,000	2,030	2,060	2,100	2,140	2,190
	180		2,690	2,640	2,590	2,300	2,320	2,340	2,420	2,450	2,480	2,520	2,570	2,630
	200		2,770	2,720	2,670	2,380	2,400	2,420	2,500	2,600	2,630	2,670	2,720	2,780
	40	40	1,700	1,670	1,630	1,450	1,460	1,480	1,530	1,570	1,620	1,670	1,720	1,800
	60		1,840	1,800	1,760	1,560	1,580	1,590	1,650	1,700	1,750	1,800	1,860	1,950
	80		1,980	1,940	1,910	1,690	1,700	1,720	1,790	1,840	1,890	1,950	2,010	2,100
	100		2,080	2,020	1,990	1,760	1,780	1,800	1,940	1,990	2,090	2,150	2,210	2,300
	125		2,090	2,040	2,000	1,770	1,790	1,810	1,950	2,040	2,130	2,230	2,340	2,520
	150		2,400	2,350	2,300	2,040	2,060	2,080	2,240	2,340	2,450	2,570	2,690	2,900
	180		2,760	2,700	2,650	2,340	2,370	2,390	2,580	2,690	2,810	2,960	3,100	3,330
	200		2,810	2,760	2,700	2,390	2,410	2,440	2,690	2,840	2,980	3,160	3,340	3,630
	250		—	—	—	2,680	2,710	2,740	3,050	3,230	3,420	3,640	3,860	4,220
	300					2,970	3,000	3,030	3,410	3,630	3,850	4,110	4,370	4,810
	60	60	2,110	2,070	2,030	1,800	1,810	1,830	1,900	1,960	2,010	2,070	2,140	2,240
	80		2,280	2,240	2,190	1,940	1,960	1,980	2,050	2,110	2,170	2,240	2,310	2,420
	100		2,380	2,340	2,290	2,030	2,050	2,070	2,220	2,300	2,400	2,500	2,600	2,800
	125		2,400	2,350	2,300	2,040	2,060	2,080	2,240	2,340	2,450	2,570	2,690	2,900
	150		2,760	2,700	2,650	2,340	2,370	2,390	2,580	2,690	2,810	2,960	3,100	3,330
	180		3,170	3,110	3,050	2,700	2,720	2,750	2,960	3,100	3,230	3,400	3,560	3,830
	200		3,230	3,170	3,110	2,750	2,780	2,800	3,090	3,260	3,430	3,640	3,840	4,180
	250		—	—	—	3,090	3,120	3,150	3,510	3,720	3,930	4,180	4,430	4,850
	300					3,420	3,460	3,490	3,920	4,170	4,430	4,730	5,030	5,530
	80	80	2,620	2,570	2,520	2,230	2,250	2,280	2,360	2,430	2,490	2,440	2,650	2,780
	100		2,720	2,670	2,620	2,330	2,350	2,380	2,460	2,530	2,590	2,540	2,750	2,880
	125		2,760	2,700	2,650	2,340	2,370	2,390	2,580	2,690	2,810	2,760	3,100	3,330
	150		3,170	3,110	3,050	2,700	2,720	2,750	2,960	3,100	3,230	3,170	3,560	3,830
	180		3,650	3,570	3,500	3,100	3,130	3,160	3,410	3,560	3,720	3,650	4,100	4,400
	200		3,720	3,640	3,570	3,160	3,190	3,230	3,550	3,750	3,950	3,870	4,420	4,800
	250		—	—	—	3,550	3,580	3,620	4,030	4,270	4,520	4,430	5,100	5,580
	300					3,930	3,970	4,010	4,510	4,800	5,090	4,990	5,780	6,360
	100	100	2,990	2,940	2,880	2,560	2,590	2,620	2,710	2,780	2,850	2,790	3,030	3,170
	125		3,040	2,970	2,920	2,570	2,610	2,630	2,840	2,960	3,090	3,040	3,410	3,660
	150		3,490	3,420	3,360	2,970	2,990	3,030	3,260	3,410	3,550	3,490	3,920	4,210
	180		4,020	3,930	3,850	3,410	3,440	3,480	3,750	3,920	4,090	4,020	4,510	4,840
	200		4,090	4,000	3,930	3,480	3,510	3,550	3,910	4,130	4,350	4,260	4,860	5,280
	250		—	—	—	3,910	3,940	3,980	4,430	4,700	4,970	4,870	5,610	6,140
	300					4,050	4,090	4,130	4,850	5,250	5,650	6,130	6,610	7,410
	125	125	—	—	—	2,610	2,640	2,670	2,990	3,180	3,360	3,590	3,820	4,190
	150					3,010	3,040	3,070	3,440	3,650	3,870	4,130	4,390	4,820
	180					3,460	3,490	3,530	3,960	4,200	4,450	4,750	5,050	5,540
	200					3,610	3,640	3,680	4,110	4,350	4,600	4,900	5,200	5,690
	250					3,980	4,020	4,060	4,750	5,140	5,530	5,990	6,450	7,220
	300					4,660	4,710	4,760	5,580	6,040	6,500	7,050	7,610	8,520
	150	150	—	—	—	3,610	3,640	3,680	4,130	4,380	4,640	4,950	5,270	5,780
	180					4,150	4,190	4,230	4,750	5,040	5,340	5,700	6,060	6,650
	200					4,300	4,340	4,380	4,900	5,190	5,490	5,850	6,210	6,800
	250					4,780	4,830	4,870	5,700	6,170	6,630	7,190	7,740	8,670
	300					5,590	5,650	5,710	6,690	7,250	7,800	8,460	9,130	10,230
	180	180	—	—	—	4,980	5,030	5,080	5,700	6,050	6,400	6,840	7,270	7,980
	200					5,130	5,180	5,230	5,850	6,200	6,550	6,990	7,420	8,130
	250					5,730	5,790	5,850	6,840	7,400	7,960	8,620	9,290	10,400
	300					6,710	6,780	6,850	8,030	8,700	9,360	10,160	10,950	12,270
	200	200	—	—	—	5,640	5,700	5,750	6,440	6,820	7,210	7,690	8,160	8,940
	250					6,300	6,370	6,440	7,520	8,140	8,760	9,480	10,220	11,440
	300					7,050	7,120	7,190	8,430	9,140	9,830	10,670	11,500	12,880
	250	250	—	—	—	6,220	6,280	6,340	7,750	8,520	9,290	10,210	11,140	12,670
	300					7,480	7,550	7,630	9,370	10,310	11,260	12,400	13,530	15,420
	300	300	—	—	—	8,950	9,040	9,130	11,210	12,340	13,460	14,820	16,170	18,420

■T－S50CWP 板厚(T)0.01mm指定タイプ ¥基準単価

型 式	A	B \ T	5.00～6.00	6.01～8.00	8.01～10.00	10.01～20.00	20.01～30.00	30.01～40.00	40.01～50.00
T－S50CWP	20	20	1,930	1,850	1,640	1,670	1,680	1,700	1,730
	40		1,970	1,900	1,670	1,730	1,760	1,800	1,840
	60		1,990	1,920	1,690	1,760	1,800	1,840	1,870
	80		2,020	1,940	1,720	1,800	1,840	1,870	1,910
	100		2,030	1,960	1,730	1,820	1,900	1,960	2,030
	125		2,290	2,200	1,940	2,050	2,120	2,200	2,270
	150		2,680	2,570	2,280	2,400	2,470	2,570	2,630
	180		3,230	3,110	2,760	2,900	2,980	3,080	3,160
	200		3,320	3,200	2,860	3,000	3,160	3,260	3,340
	40	40	2,040	1,960	1,740	1,840	1,940	2,060	2,160
	60		2,210	2,110	1,870	1,980	2,100	2,230	2,340
	80		2,380	2,290	2,030	2,150	2,270	2,410	2,520
	100		2,500	2,390	2,110	2,330	2,510	2,650	2,760
	125		2,510	2,400	2,120	2,340	2,560	2,810	3,020
	150		2,880	2,760	2,450	2,690	2,940	3,230	3,480
	180		3,310	3,180	2,810	3,100	3,370	3,720	4,000
	200		3,370	3,240	2,870	3,230	3,580	4,010	4,360
	250		—	—	3,220	3,660	4,100	4,630	5,060
	300				3,560	4,090	4,620	5,240	5,770
	60	60	2,530	2,440	2,160	2,280	2,410	2,570	2,690
	80		2,740	2,630	2,330	2,460	2,600	2,770	2,900
	100		2,860	2,750	2,440	2,660	2,880	3,120	3,360
	125		2,880	2,760	2,450	2,690	2,940	3,230	3,480
	150		3,310	3,180	2,810	3,100	3,370	3,720	4,000
	180		3,800	3,660	3,240	3,550	3,880	4,270	4,600
	200		3,880	3,730	3,300	3,710	4,120	4,610	5,020
	250		—	—	3,710	4,210	4,720	5,320	5,820
	300				4,100	4,700	5,320	6,040	6,640
	80	80	3,140	3,020	2,680	2,830	2,990	3,180	3,340
	100		3,260	3,140	2,800	2,950	3,110	3,300	3,460
	125		3,310	3,180	2,810	3,100	3,370	3,720	4,000
	150		3,800	3,660	3,240	3,550	3,880	4,270	4,600
	180		4,380	4,200	3,720	4,090	4,460	4,920	5,280
	200		4,460	4,280	3,790	4,260	4,740	5,300	5,760
	250		—	—	4,260	4,840	5,420	6,120	6,700
	300				4,720	5,410	6,110	6,940	7,630
	100	100	3,590	3,460	3,070	3,250	3,420	3,640	3,800
	125		3,650	3,500	3,080	3,410	3,710	4,090	4,390
	150		4,190	4,030	3,560	3,910	4,260	4,700	5,050
	180		4,820	4,620	4,090	4,500	4,910	5,410	5,810
	200		4,910	4,720	4,180	4,690	5,220	5,830	6,340
	250		—	—	4,690	5,320	5,960	6,730	7,370
	300				4,860	5,820	6,780	7,930	8,890
	125	125	—	—	3,130	3,590	4,030	4,580	5,030
	150				3,610	4,130	4,640	5,270	5,780
	180				4,150	4,750	5,340	6,060	6,650
	200				4,330	4,930	5,520	6,240	6,830
	250				4,780	5,700	6,640	7,740	8,660
	300				5,590	6,700	7,800	9,130	10,220
	150	150	—	—	4,330	4,960	5,570	6,320	6,940
	180				4,980	5,700	6,410	7,270	7,980
	200				5,160	5,880	6,590	7,450	8,160
	250				5,740	6,840	7,960	9,290	10,400
	300				6,710	8,030	9,360	10,960	12,280
	180	180	—	—	5,980	6,840	7,680	8,720	9,580
	200				6,160	7,020	7,860	8,900	9,760
	250				6,880	8,210	9,550	11,150	12,480
	300				8,050	9,640	11,230	13,140	14,720
	200	200	—	—	6,770	7,730	8,650	9,790	10,730
	250				7,560	9,020	10,510	12,260	13,730
	300				8,460	10,120	11,800	13,800	15,460
	250	250	—	—	7,660	9,300	11,150	13,370	15,200
	300				8,980	11,240	13,510	16,240	18,500
	300	300	—	—	10,740	13,450	16,150	19,400	22,100