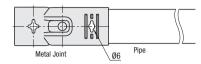
Metal Joint Selection Metal Joint

## ■ Metal Joint

(1) A screw hole has been provided to allow the metal joint to be firmly connected to a pipe frame.

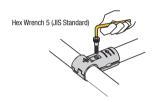


(2) Material and coating are selectable according to the purpose of use.

Part Number	Material	Plating	
PBLSN, PBLS	SAPH	Cathodic Electrodeposition Coating	
PBLSNC	ЗАГП	Nickel Plating	
PBLSNS	SUS304	-	

## How to Use Metal Joints

(1) Use a hex wrench 5 (JIS standard) for tightening.



(2) When using metal joints, install an inner cap (PJ503) on the end of the pipe frame with adhesive.

(No inner cap is required for aluminum pipe frames.)





## ■ Metal Joint Connecting Configurations



PBLSN1 Orthogonal Joints

PBLSN2 4 Direction Orthogonal Joints



PBLSN3 5 Direction Joints



**PBLSN4** 4 Direction Parallel Joints



PBLSN5 6 Direction Joints



PBLSN6 Cross Type Joints



PBLSN7 Free Angle Joints



PBLSN701 Plate Joints



PBLS8 Hinge Type Joint (with Collar)



PBLS9
Double Orthogonal Joints



PBLS10 Hinge Type Joint (with Collar)



PBLSN11 Double Parallel Joints



PBLSN (Cathodic Electrodeposition Cos PBLSNC (Nickel Plating)

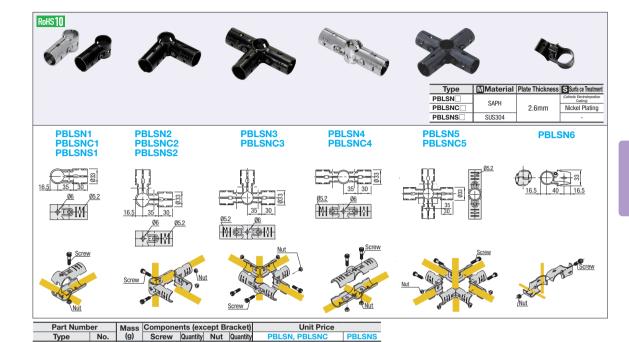
325 250

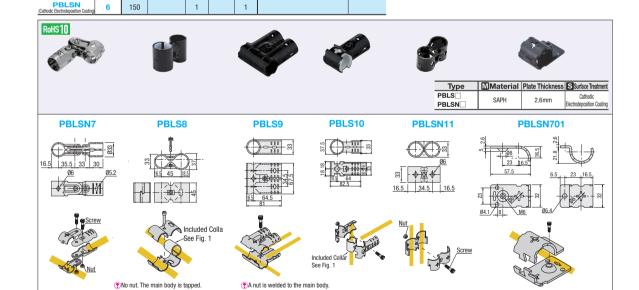
400

2

M6

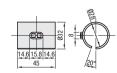
M6-25





	Part Numb	er	Mass	Components (except Bracket)				Unit Price	
	Type	No.	(g)	Screw	Quantity	Nut	Quantity	Others	PBLSN, PBLS
PBLSN (Cathodic Electrodeposition Co	PBLSN	7	260	M6-25	2	M6	2	-	
	(Cathodic Electrodeposition Coating)	701	80	M6-10	1		0		
PBLS (Cathodic Electrodeposition Coating)		8	200				_	Included Collar	
	9	289	M6-25	1	IVIO		-		
	(danoso Electrosposition escarig)	10	186	IVIO-23	'		1	Included Collar	
	PBLSN	- 11	165					-	
* No nuts included for PBLS8 and PBLS9 since there is a tap on the metal bracket.									

Fig. 1 Included Collar Size



• Use of PBLS8 and PBLS10: insert the frame through the included collar. slide the frame and the metal joint, then rotate it.

