

# ROUND WIRE COIL SPRINGS

—WL (40% DEFLECTION), WT (40% DEFLECTION)—



The quantity discount rate is also applicable to alteration cost. All price & lead time are to be quoted.

Order **Catalog No.** **WL 13-60** Delivery **Printed in Red** **Printed in Blue** **Quantity discount rate** **3** Days

For area out of Singapore please refer to P.I.

WL : Fmax. (Allowable deflection) = L × 40%

d	Solid height	F max.	N(kgf) max.	Catalog No. Type D-L	U/Price Qty: 1-9
0.2	1.7	2	0.98 (0.1)	WL 2-5*	
0.26	5.2	4	2.0 (0.2)	10*	
0.26	5.2	6	2.9 (0.3)	15*	
0.29	9	8	3.9 (0.4)	20*	
0.29	9	10	4.9 (0.5)	25*	
0.3	10.8	12	5.9 (0.6)	30*	
0.3	2.1	2	2.0 (0.2)	WL 3-5*	
0.35	3.9	4	3.9 (0.4)	10*	
0.4	6.5	6	5.9 (0.6)	15*	
0.4	6.5	8	7.8 (0.8)	20*	
0.45	13	10	9.8 (1.0)	25*	
0.45	13	12	11.8 (1.2)	30*	
0.45	13	14	13.7 (1.4)	35*	
0.5	21	16	15.7 (1.6)	40*	
0.35	2.1	2	2.0 (0.2)	WL 4-5*	
0.45	5	4	3.9 (0.4)	10*	
0.45	5	6	5.9 (0.6)	15*	
0.5	9	8	7.8 (0.8)	20	
0.5	9	10	9.8 (1.0)	25	
0.55	13.9	12	11.8 (1.2)	30	
0.55	13.9	14	13.7 (1.4)	35	
0.6	21.6	16	15.7 (1.6)	40	
0.6	21.6	18	17.7 (1.8)	45	
0.6	21.6	20	19.6 (2.0)	50	
0.6	21.6	22	21.6 (2.2)	55	
0.65	33	24	23.5 (2.4)	60	
0.4	2.3	2	2.0 (0.2)	WL 5-5*	
0.45	3.4	4	3.9 (0.4)	10*	
0.5	5	6	5.9 (0.6)	15*	
0.55	7.7	8	7.8 (0.8)	20	
0.6	10.8	10	9.8 (1.0)	25	
0.6	10.8	12	11.8 (1.2)	30	
0.65	15.6	14	13.7 (1.4)	35	
0.65	15.6	16	15.7 (1.6)	40	
0.7	20	18	17.7 (1.8)	45	
0.7	20	20	19.6 (2.0)	50	
0.7	23.1	22	21.6 (2.2)	55	
0.75	33	24	23.5 (2.4)	60	
0.75	32.3	26	25.5 (2.6)	65	
0.75	32.3	28	27.5 (2.8)	70	
0.45	2.5	2	2.0 (0.2)	WL 6-5*	
0.55	4.7	4	3.9 (0.4)	10	
0.55	4.7	6	5.9 (0.6)	15	
0.65	9	8	7.8 (0.8)	20	
0.65	9	10	9.8 (1.0)	25	
0.7	13.7	12	11.8 (1.2)	30	
0.7	13.7	14	13.7 (1.4)	35	
0.7	13.7	16	15.7 (1.6)	40	
0.75	18.9	18	17.7 (1.8)	45	
0.75	18.9	20	19.6 (2.0)	50	
0.75	18.9	22	21.6 (2.2)	55	
0.8	26.4	24	23.5 (2.4)	60	
0.8	26.4	26	25.5 (2.6)	65	
0.85	30.6	28	27.5 (2.8)	70	
0.85	34.9	32	31.4 (3.2)	80	

Load calculation method : N (load) = N/mm (spring constant) × F (deflection) (International units) N = N/mm × Fmm kgf = kgf/mm × Fmm (kgf = N × 0.101972)

- No grinding on both ends of \* marked WL type springs.
- The solid height values are reference only. There may be some variations depending on lots.
- Operation frequency : 1 million times.
- Product Outline
- Directions and precautions for coil springs

d	Solid height	F max.	N(kgf) max.	Catalog No. Type D-L	U/Price Qty: 1-9
0.65	4.7	4	3.9(0.4)	WL 8-10	
0.75	8.5	6	5.9(0.6)	15	
0.75	8.5	8	7.8(0.8)	20	
0.75	8.5	10	9.8(1.0)	25	
0.8	11.2	12	11.8(1.2)	30	
0.8	11.2	14	13.7(1.4)	35	
0.8	11.2	16	15.7(1.6)	40	
0.85	15.3	18	17.7(1.8)	45	
0.85	15.3	20	19.6(2.0)	50	
0.85	15.3	22	21.6(2.2)	55	
0.9	19.4	24	23.5(2.4)	60	
0.9	19.4	26	25.5(2.6)	65	
1.0	31	28	27.5(2.8)	70	
1.0	31	32	31.4(3.2)	80	
0.75	5.3	4	3.9(0.4)	WL10-10	
0.8	6.4	6	5.9(0.6)	15	
0.8	6.4	8	7.8(0.8)	20	
0.9	10.8	10	9.8(1.0)	25	
0.9	10.8	12	11.8(1.2)	30	
0.9	10.8	14	13.7(1.4)	35	
0.9	10.8	16	15.7(1.6)	40	
1.0	17	18	17.7(1.8)	45	
1.0	17	20	19.6(2.0)	50	
1.0	17	22	21.6(2.2)	55	
1.0	17	24	23.5(2.4)	60	
1.1	24	26	25.5(2.6)	65	
1.1	24	28	27.5(2.8)	70	
1.1	24.2	32	31.4(3.2)	80	
0.8	4.8	4	4.0(0.4)	WL12-10	
0.9	7.2	6	5.9(0.6)	15	
0.9	7.2	8	7.8(0.8)	20	
0.9	7.2	10	9.8(1.0)	25	
1.0	10.5	12	11.8(1.2)	30	
1.0	10.5	14	13.7(1.4)	35	
1.0	10.5	16	15.7(1.6)	40	
1.1	15.4	18	17.7(1.8)	45	
1.1	15.4	20	19.6(2.0)	50	
1.1	15.4	22	21.6(2.2)	55	
1.2	22.8	24	23.5(2.4)	60	
1.2	22.8	26	25.5(2.6)	65	
1.2	22.8	28	27.5(2.8)	70	
1.3	34.5	32	31.4(3.2)	80	
0.85	5.1	4	4.0(0.4)	WL13-10	
0.9	6.3	6	5.9(0.6)	15	
1.0	8.7	8	7.8(0.8)	20	
1.0	8.7	10	9.8(1.0)	25	
1.1	13.2	12	11.8(1.2)	30	
1.1	13.2	14	13.7(1.4)	35	
1.1	13.2	16	15.7(1.6)	40	
1.1	13.2	18	17.7(1.8)	45	
1.1	13.2	20	19.6(2.0)	50	
1.1	13.2	22	21.6(2.2)	55	
1.1	13.2	24	23.5(2.4)	60	
1.2	18.6	26	25.5(2.6)	65	
1.2	18.6	28	27.5(2.8)	70	
1.4	37.8	32	31.4(3.2)	80	
1.4	37.8	36	35.3(3.6)	90	
1.0	7.5	6	5.9(0.6)	WL14-15	
1.0	7.5	8	7.8(0.8)	20	
1.0	7.5	10	9.8(1.0)	25	
1.1	11	12	11.8(1.2)	30	
1.1	11	14	13.7(1.4)	35	
1.1	11	16	15.7(1.6)	40	
1.2	15.6	18	17.7(1.8)	45	
1.2	15.6	20	19.6(2.0)	50	
1.2	15.6	22	21.6(2.2)	55	
1.2	15.6	24	23.5(2.4)	60	
1.3	22.1	26	25.5(2.6)	65	
1.3	22.1	28	27.5(2.8)	70	
1.3	22.1	32	31.4(3.2)	80	
1.5	43.5	36	35.3(3.6)	90	

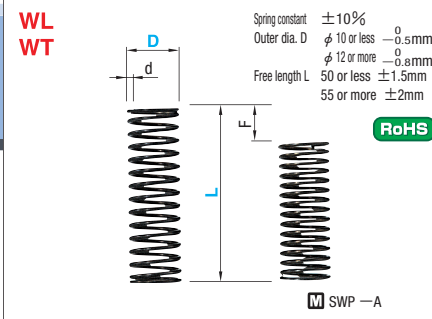
The quantity discount rate is also applicable to alteration cost. All price & lead time are to be quoted.

d	Solid height	F max.	N(kgf) max.	Catalog No. Type D-L	U/Price Qty: 1-9
1.1	8.2	6	5.9(0.6)	WL16-15	
1.1	8.2	8	7.8(0.8)	20	
1.2	10	10	9.8(1.0)	25	
1.2	10	12	11.8(1.2)	30	
1.2	10	14	13.7(1.4)	35	
1.2	10	16	15.7(1.6)	40	
1.4	21	18	17.7(1.8)	45	
1.4	21	20	19.6(2.0)	50	
1.4	21	22	21.6(2.2)	55	
1.4	21	24	23.5(2.4)	60	
1.5	29.7	26	25.5(2.6)	65	
1.5	29.7	28	27.5(2.8)	70	
1.5	29.7	32	31.4(3.2)	80	
1.6	40	36	35.3(3.6)	90	
1.5	10	8	23.5(2.4)	WL18-20	
1.6	12	10	29.4(3.0)	25	
1.6	12	12	35.3(3.6)	30	
1.7	16.2	14	41.2(4.2)	35	
1.7	16.2	16	47.1(4.8)	40	
1.8	19.8	18	53.0(5.4)	45	
1.8	19.8	20	58.8(6.0)	50	
1.8	19.8	22	64.7(6.6)	55	
1.8	19.8	24	70.6(7.2)	60	
2.0	32	26	76.5(7.8)	65	
2.0	32	28	82.4(8.4)	70	
2.2	43	36	105.9(10.8)	90	
2.2	43	40	117.7(12.0)	100	
1.6	10.4	8	23.5(2.4)	WL20-20	
1.6	10.4	10	29.4(3.0)	25	
1.7	12.8	12	35.3(3.6)	30	
1.7	12.8	14	41.2(4.2)	35	
1.8	15.8	16	47.1(4.8)	40	
1.8	15.8	18	53.0(5.4)	45	
1.8	15.8	20	58.8(6.0)	50	
1.8	15.8	22	64.7(6.6)	55	
2.0	24	24	70.6(7.2)	60	
2.0	24	26	76.5(7.8)	65	
2.0	24	28	82.4(8.4)	70	
2.2	37.4	32	94.1(9.6)	80	
2.2	37.4	36	105.9(10.8)	90	
2.2	37.4	40	117.7(12.0)	100	
1.7	10.8	8	23.5(2.4)	WL22-20	
1.8	13.3	10	29.4(3.0)	25	
1.8	13.3	12	35.3(3.6)	30	
1.8	13.3	14	41.2(4.2)	35	
2.0	20	16	47.1(4.8)	40	
2.0	20	18	53.0(5.4)	45	
2.0	20	20	58.8(6.0)	50	
2.0	20	22	64.7(6.6)	55	
2.2	28.6	24	70.6(7.2)	60	
2.2	28.6	26	76.5(7.8)	65	
2.2	28.6	28	82.4(8.4)	70	
2.2	28.6	32	94.1(9.6)	80	
2.3	34.5	36	105.9(10.8)	90	
2.3	34.5	40	117.7(12.0)	100	
2.1	14	12	35.3(3.6)	WL27-30	
2.1	14	14	41.2(4.2)	35	
2.3	19	16	47.1(4.8)	40	
2.3	19	18	53.0(5.4)	45	
2.3	19	20	58.8(6.0)	50	
2.3	19	22	64.7(6.6)	55	
2.5	28	24	70.6(7.2)	60	
2.5	28	26	76.5(7.8)	65	
2.6	34.5	28	82.4(8.4)	70	
2.6	34.5	32	94.1(9.6)	80	
2.8	46.7	36	105.9(10.8)	90	
2.8	46.7	40	117.7(12.0)	100	

Load calculation method : N (load) = N/mm (spring constant) × F (deflection) (International units) N = N/mm × Fmm kgf = kgf/mm × Fmm (kgf = N × 0.101972)

- Allowable deflection for (L) size
  - WT5-40Fmax = L × 35%
  - WT5-45Fmax = L × 35%
  - WT5-50Fmax = L × 35%
  - WT5-55Fmax = L × 35%
  - WT5-60Fmax = L × 35%
  - WT5-65Fmax = L × 35%
  - WT5-70Fmax = L × 35%
  - WT6-55Fmax = L × 35%
  - WT6-60Fmax = L × 35%
  - WT6-65Fmax = L × 35%
  - WT6-70Fmax = L × 35%
  - WT6-80Fmax = L × 35%

No grinding on both ends of \* marked WT type springs.



Spring constant

Type	WY	WR	WF	WL	WT	WM	WH	WB
2				0.5(0.05)	1.5 (0.15)	2.0 (0.2)	2.9(0.3)	3.9(0.4)
3								4.9(0.5)
4								5.9(0.6)
5								6.9(0.7)
6								7.9(0.8)
8								8.9(0.9)
10								9.8 (kgf/mm) (1.0)
12								10.8 (kgf/mm) (1.1)
13								11.8 (kgf/mm) (1.2)
14								12.8 (kgf/mm) (1.3)
16								