

SIDE STRAIGHT BLOCK SETS

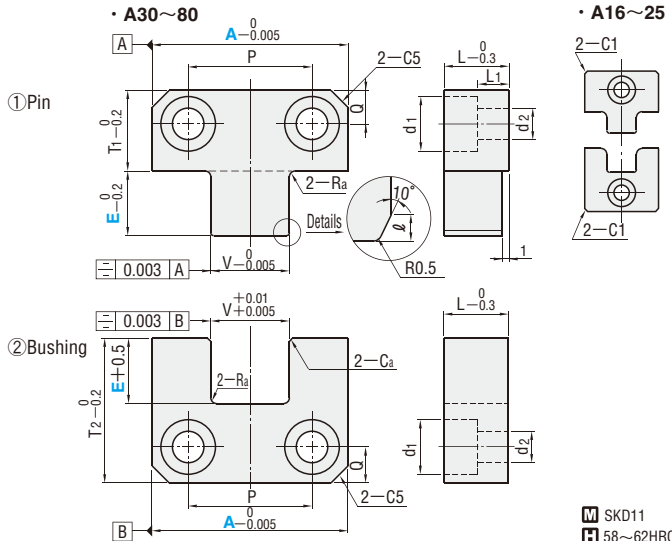
—SIDE INSTALLATION TYPE—



Printed in Red

RoHS

TSSB



V		Positioning precision (Clearance)	V dimension symmetry against A/B plane
① Pin	② Bushing	0.005 0.015	0.003 or less
0 -0.005	+0.01 +0.005		

M SKD11
F 58~62HRC

V	T	T ₁	T ₂	ℓ	R _a	C _a	Bolt hole				Installation bolt	L	L ₁	Catalog No.							
							P	Q	d ₁	d ₂				Type	A	E	U/Price 1~9				
7	29	11	17	1	1	0.5	—	5	8	4.5	M4 bolt	8	3	TSSB	16	6	Quotation				
8	29		19												20	6					
10	31		22												25	8					
12	37	14	22	1	1	0.5	16	6	9.5	5.5	M5 bolt	10	4		30	8					
	49	34	2	2	1	20									8						
15	47	18	28	1	1	0.5	22	7	11	6.6	M6 bolt	13	6		40	10					
	62		43	2	2	1									20	25					
25	81		30	50	2	2									1	36		12	14	8.6	M8 bolt
	96	65		52			14	18	11	M10 bolt	25	14	35								
30	111	70											80	45							
	126	40	85																		



Order

Catalog No. — E
TSSB20 — 6

• Printed in Red

SGP Stock

5 Days

Express A



Example

Quantity discount rate

Quantity	1~9	10~19	20~29	30~50
Rate	—	5%	10%	15%

To be quoted on price & lead time above Max. Qty.



Delivery

For area out of Singapore please refer to P.I.

Characteristics

- Suitable for positioning in precision molds such as connectors and electronic devices.
- It is capable of preventing wear and damage in core pins since it can be positioned before core pins are inlaid on cavity.
- Positioning is easily performed by simultaneously processing plates in piles (refer to drawing on the right).
- Use precision leader pins since clearance is fairly small.

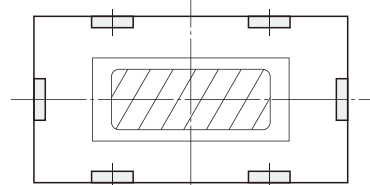
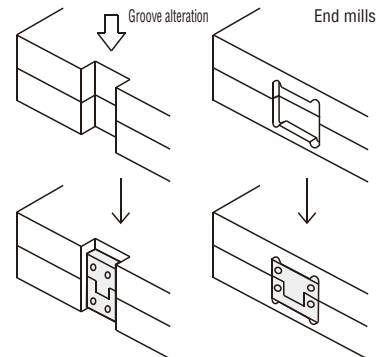
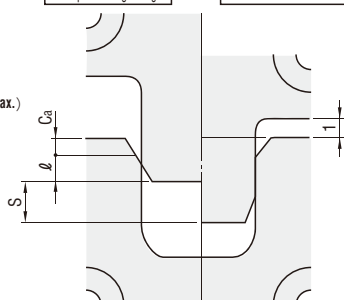
When using

- When a convex side and a concave side knock against each other, it causes damage. Please make a 1mm gap and use it.

When positioning is begun

Mold closed

E	S
6	3.5
8	5.5
10	7.5
20	16.0
25	21.0
30	26.0
35	31.0
45	41.0



A relatively large sized mold can be positioned more precisely using 2 of the block set at each side in longitudinal direction of the mold base.