

TAPERED BLOCK SETS



Printed in Red

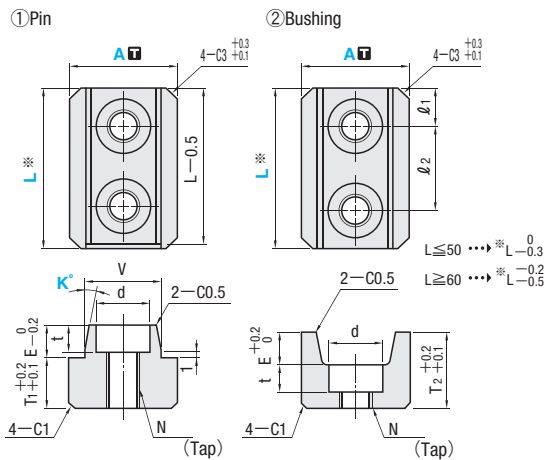
The volume discount rate is also applicable to alteration cost. All price & lead time are to be quoted.



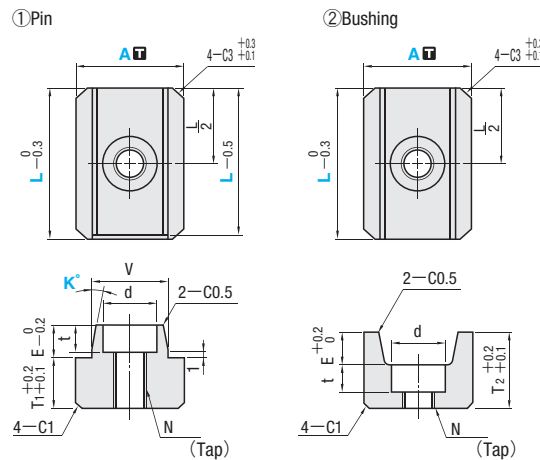
RoHS

Group	Catalog No.			A	V dimension symmetry against A plane	M	H
	Set	Pin only	Bushing only				
Standard	TBS	-	-	+0.02 0	(Match mark type) To add fitting processing, not applicable to combination with other than sets.	SKD11	58~62HRC
Precision	VTBS	VTBSP	VTBSB	0 -0.005	0.005 or less It can be used without caring set combination or direction. ex) — color molding, insert molding, etc.		

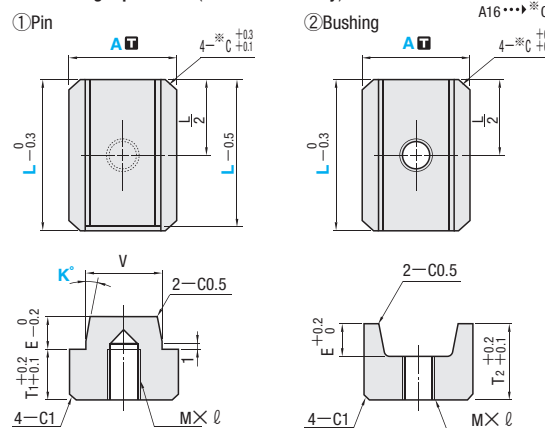
Mounting bolt hole: 2 (L30~120)



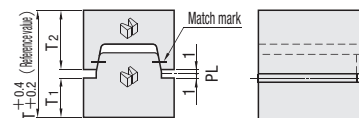
Mounting bolt hole: 1 (L20~25, except A12 and A16)



Mounting tap hole: 1 (A12 and A16 only)



Dimensions when combined



- There is a match mark on the Misumi logo side, facilitating position alignment.
- Set the blocks so that the 'MISUMI' logo is visible from outside of the die.
- TBS must be used in set combination and direction being preset upon delivery.
- VTBS has only the Misumi logo. It does not have a match mark.

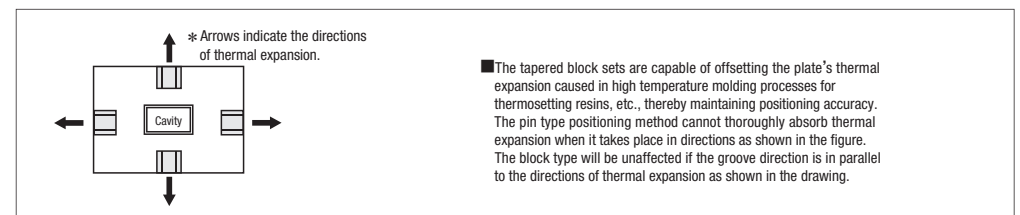
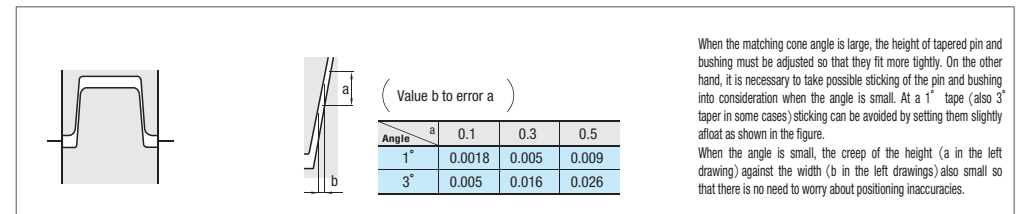
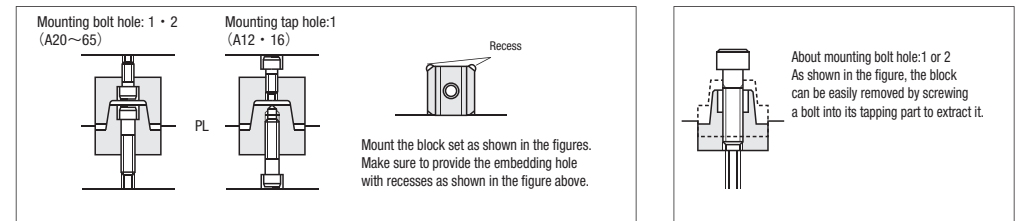
Standard (Match mark type)

V	E	T	T1	T2	Bolt hole				Installation bolt	Tap N	M×ℓ (Tap hole)	No. of bolt holes	Catalog No.		L Selection	K* Selection	U/Price 1~9 sets
					ℓ1	ℓ2	d	t					Type	A			
7	5								M3 bolt	M 3	M3×6	1 (Tap hole)	TBS	12	15	1	Quotation
9		23	7	14					M4 bolt	M 4	M4×6	1 (Tap hole)		16	20		
12		7					6.5	3.5	M3 bolt	M 4		1		20	25		
					7.5	15						2		20	30		
					10	20						1		25	40		
15		28	9	17			8	5	M4 bolt	M 5		1		25	30		
					7.5	15						2		30	40		
					10	20						1		30	40		
17		32	10	20			9	6	M5 bolt	M 6		1		30	40		
					7.5	15						2		40	50		
20	10	35	11	22								2		40	50		
25	15	45	14	29			11	7	M6 bolt	M 8		2		50	75		
					17.5	40						1	75	100			
					20	60						1	100	120			
35	20	60	19	39			15	30	M8 bolt	M10		2	60	90			
					20	50	14	9				1	90	120			
					30	60						1	120				

Precision

V	E	T	T1	T2	Bolt hole				Installation bolt	Tap N	No. of bolt holes	Catalog No.		L Selection	K* Selection	U/Price for 1~9
					ℓ1	ℓ2	d	t				Type	A			
12	7	23	7	14			7.5	15	6.5	3.5	M 3 bolt	M4	1	25	1	Quotation
												2	30			
15	8	28	9	17			7.5	15	8	5	M 4 bolt	M5	1	25	3	Quotation
												1	30			
17	8	32	10	20			9	6	M 5 bolt	M6		2	30	40	5	Quotation
20	10	35	11	22	10	20	11	7	M 6 bolt	M8		2	40	50		

When using



Order	Catalog No.	L	K
	TBS35	40	3
	VTBS25	30	1

Delivery	SGP Stock	Days
	3	Days

Quantity	1~9	10~19	20~29	30~50
Rate	-	5%	10%	15%