


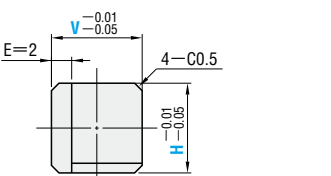
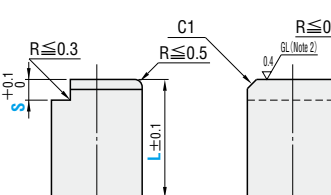
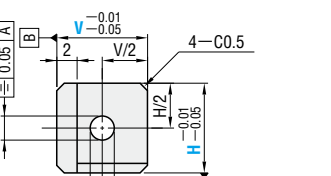
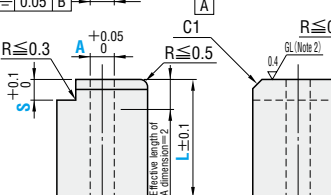
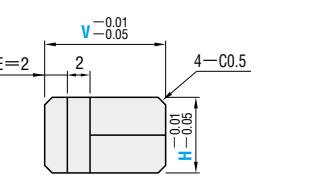
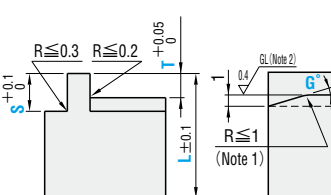
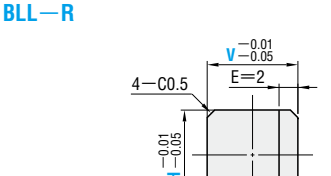
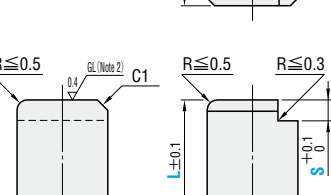
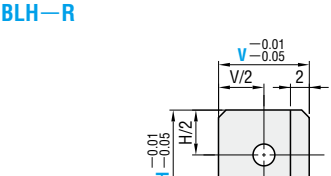
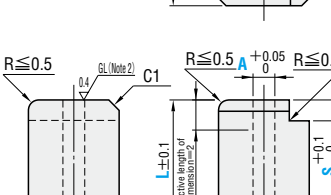
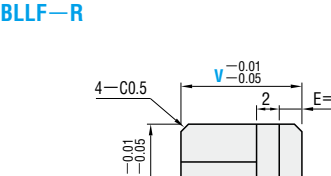
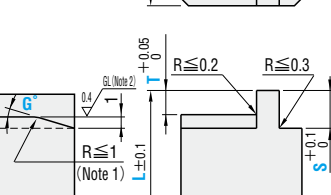
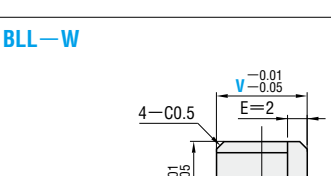
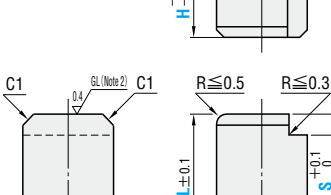
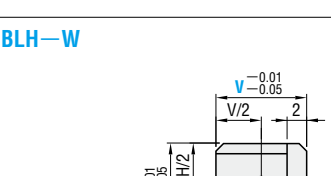
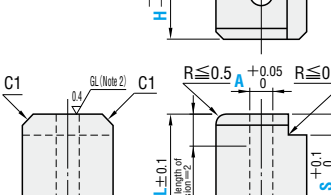
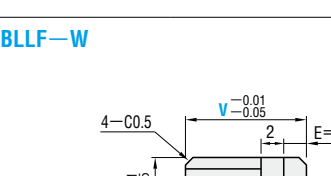
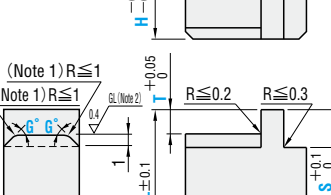






BLOCK LIFTERS

—FIXING-KEY TYPE—


	—Normal type—  RoHS	—With pilot hole—  RoHS	—Stripper contact type—  RoHS
Left side	BLL-L  	BLH-L  	BLLF-L  
Right side	BLL-R  	BLH-R  	BLLF-R  
Both sides	BLL-W  	BLH-W  	BLLF-W  


Note 1: $R \leq 1$... For $R \leq 1$, finishing is done by hand.  For a type with pilot hole (BLH-L·R·W), use alteration **XC** to change the position of the pilot hole.  SKD11  60~63HRC

Catalog No.	V	H	L	S	Stripper contact		Base unit price 1~9 pieces	
					T 0.1mm increments	G°	BLL-□	BLLF-□
—Normal type—	(5)	5	10	1	—	—		
	(6)	6	10	2	—	—		
BLL-L	8	6	10	1	0.1~2.5	30	Quotation	
BLL-R	10	6	13	2	0.1~3.0	45		
BLL-W	13	8	20	3	0.1~3.5	45		

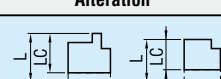
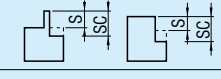
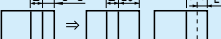

 V(5) (6) ... Can be used for normal type only (BLL-□).

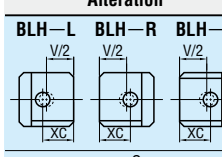

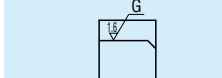
Catalog No.	V	H	L	S	A	Base unit price 1~9 pieces
—With pilot hole—					0.1mm increments	
BLH-L	6	6	8	1	0.8~1.8	Quotation
BLH-R	8	8	10	2	1.0~3.5	
BLH-W	10	10	10	2	1.0~5.0	

Order	Catalog No.	V	H	L	S	A	T	G
	BLLF-L	10	08	13	S2	A2.1	T2.1	G45
	BLH-R	08	08	10	S1	A2.1		

Days to Ship	Price
 Quotation	 Quotation

Alterations	Catalog No.	V	H	L (LC)	S (SC)	A	T	G	(EC·XC·NL)
	BLLF-L	10	08	LC11.0	SC1.5		T0.8	G45	EC3.4
	BLH-R	08	08	LC9	S1	A2.1			NL

Alteration	Code	Spec.	1Code
	LC	Full length change $7 \leq LC < L$ 0.1mm increments	Quotation
	SC	S dimension change $1 < SC < 6$ 0.1mm increments	
	EC	E dimension change $2 < EC \leq V/2$ 0.1mm increments  Cannot be used for BLH-□.	

Alteration	Code	Spec.	1Code
	XC	Pilot hole position change $\frac{A}{2} + 2 \leq XC \leq V - 2 - \frac{A}{2}$ 0.1mm increments  Can be used for types with pilot holes only.	Quotation
	NL	No simple lapping on lifting surface	

- Features**
- Because the stripper plate directly pushes the block lifter down, damage to the workpiece caused by the stripper plate can be prevented. (Stripper contact type)
 - Because this type is fixed in place with a key, it can be removed easily when regrinding of the die plate is performed, and does not require lift adjustment.
 - Compared to round lifters, this type achieves a wider lift area, making it effective for press machining of thin parts such as lead frames and connectors.

