

Alterations for Aluminum Extrusion Standard Units

-(Applicable also to the Temporary Assembly Service on P.775)-

Alterations Nut type change is available for Bracket Connection Type only. The "Alteration" can be specified also when the extrusion is changed from HFS to EFS (See P.768)

Pre-Assembly Fitting Spring Nut	Change to Post Assembly Insertion Nuts and Stopper Set	Post-Assembly Insertion Spring Nut	Mounting Holes for Cover	Standard Unit Extrusions Tapping Alteration
SN	AN	BN	C	TP
Changes built-in spring prevents Pre-assembly insertion grooves when pressed Nuts (HNTP) slightly by hand.	Change Pre-assembly Insertion Nuts (HNTP) to Post Assembly Insertion Nuts and Stopper Set (HNAT).	The Nuts and Stoppers can be used after the frame is assembled.	Adds tap holes on the bracket for cover mounting. (Both Sides M5 Depth 15mm)	Adds tapping on the bottom surface of the upright extrusions in four corners.
			Female Thread Hole Position	
			Only applicable to Bracket Connection Type (Mounting Screws P684HCBM)	Not applicable to black anodize.
			* Will not fall if the extrusion is held vertically.	

Bracket Connection Type

Unit Form	Selection Extrusion	Price Adder				Unit Form	Selection Extrusion	Price Adder				
		SN	AN	BN	TP			SN	AN	BN	TP	
BA	5-2020	305	237	260	364 pcs. out of 24 pcs. (Except the Brackets on bottom)	BAT	5-2020	305	237	260	328	M5x15, 4pcs.
	B5-2020	610	478	524			5-4040	610	478	524	1,311	M5x15, 16pcs.
	6-3030	328	260	283			6-3030	328	260	283	364	M8x24, 4pcs.
	B6-3030						6-4040	610	478	524	1,311	M5x15, 16pcs.
	6L-3030	346	260	283			6-4040	328	260	283	364	M12x36, 4pcs.
	B6-3030						6-4040	610	478	524	1,311	M5x15, 16pcs.
	6L-3030	656	524	565			6-4040	601	478	519	364	M12x36, 4pcs.
	B6-3030						6-4040	610	478	524	1,311	M5x15, 16pcs.
	6L-3030	697	524	565			6-4040	601	478	519	364	M12x36, 4pcs.
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